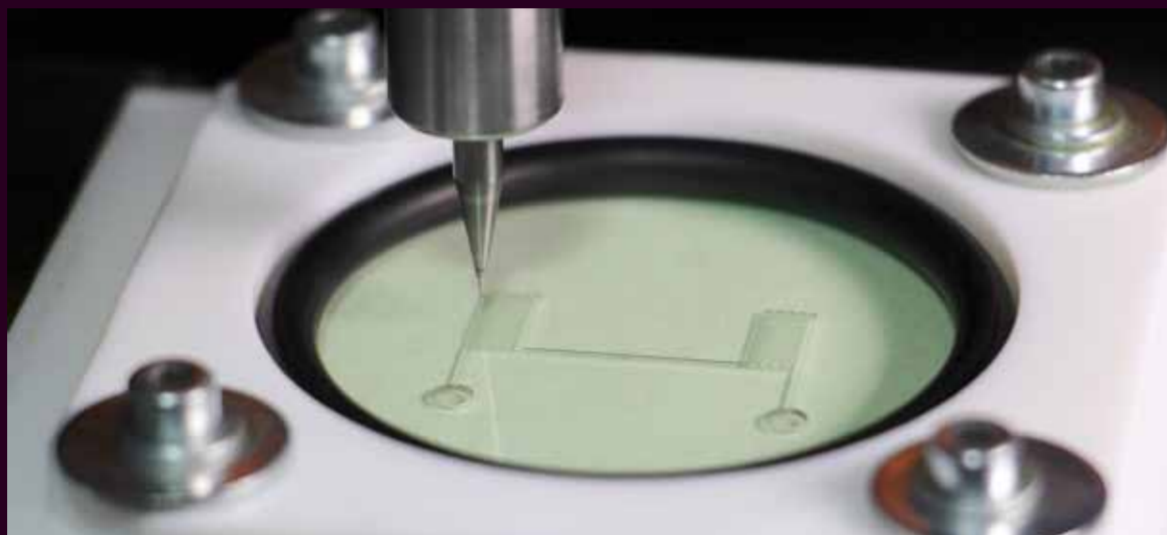




MICRO SUBTRACTIVE TECHNOLOGIES

From a few mm down to a few μm

Micro milling (metals & polymers)



- Down to 10 μm min. feature size
- Optical quality in polymers



High-precision micro-machining of metal and polymer for the production of advanced prototypes



Micro wire EDM



- Down to 100 μm diam. wire

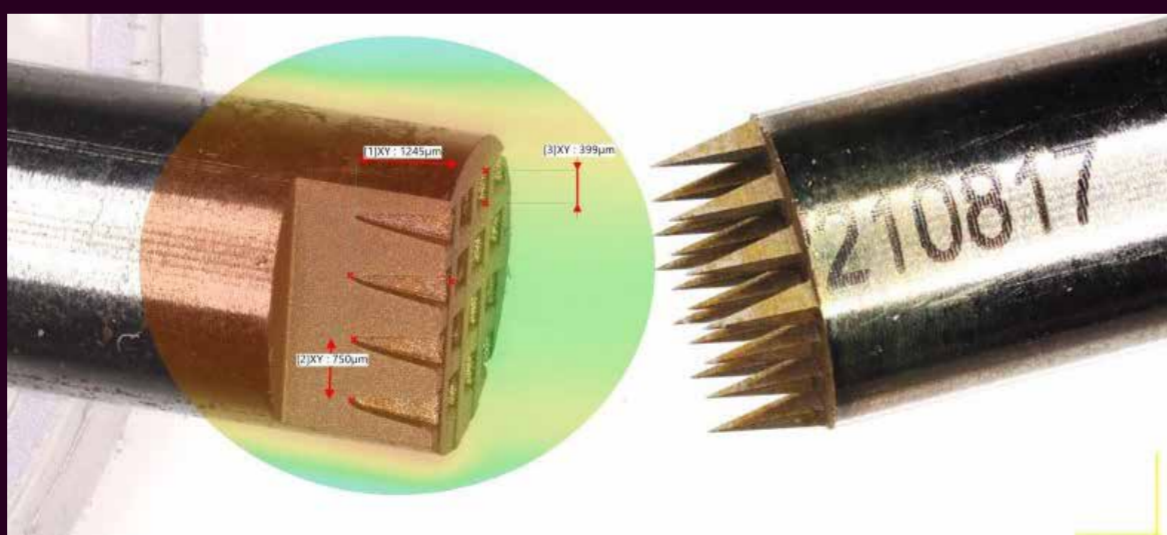
Micro 3D EDM milling/drilling



Features

100 nm Ra surface quality	5 μm minimum electrode \varnothing	Hard conductive material	No burr
+/- 1 μm accuracy	3 μm minimum radius corner	No mechanical or thermal stress	Very high aspect ratio

μ -die-sinking EDM



MICROMANUFACTURING